

March 24, 2017

Tom Moe
USS Corporation
P.O. Box 417
8771 Park Ridge Dr
Mountain Iron, MN 55768

RE: Project: USS MinnTac NPDES-LINE 3 Wkly
Pace Project No.: 1284194

Dear Tom Moe:

Enclosed are the analytical results for sample(s) received by the laboratory on March 15, 2017. The results relate only to the samples included in this report. Results reported herein conform to the most current, applicable TNI/NELAC standards and the laboratory's Quality Assurance Manual, where applicable, unless otherwise noted in the body of the report.

If you have any questions concerning this report, please feel free to contact me.

Sincerely,



Melisa M Woods
melisa.woods@pacelabs.com
(218)742-1042
Project Manager

Enclosures

cc: Cory Hertling
Terri Sabetti, NTS



REPORT OF LABORATORY ANALYSIS

This report shall not be reproduced, except in full,
without the written consent of Pace Analytical Services, LLC.

CERTIFICATIONS

Project: USS MinnTac NPDES-LINE 3 Wkly

Pace Project No.: 1284194

Virginia Minnesota Certification ID's

315 Chestnut Street, Virginia, MN 55792

Alaska Certification UST-107

Alaska Certification UST-107

California Certification #2973

California Certification #2973

Alaska Certification #MN01084

Arizona Department of Health Certification #AZ0785

Minnesota Dept of Health Certification #: 027-137-445

North Dakota Certification: # R-203

Wisconsin DNR Certification # : 998027470

WA Department of Ecology Lab ID# C1007

Nevada DNR #MN010842015-1

Oklahoma Department of Environmental Quality

California Certification #2973

REPORT OF LABORATORY ANALYSIS

This report shall not be reproduced, except in full,
without the written consent of Pace Analytical Services, LLC.

SAMPLE SUMMARY

Project: USS MinnTac NPDES-LINE 3 Wkly

Pace Project No.: 1284194

Lab ID	Sample ID	Matrix	Date Collected	Date Received
1284194001	WS-002 Scrubber Make-Up	Water	03/15/17 09:45	03/15/17 13:55
1284194002	WS-003 Thickner Overflow	Water	03/15/17 09:40	03/15/17 13:55

REPORT OF LABORATORY ANALYSIS

This report shall not be reproduced, except in full,
without the written consent of Pace Analytical Services, LLC.

SAMPLE ANALYTE COUNT

Project: USS MinnTac NPDES-LINE 3 Wkly

Pace Project No.: 1284194

Lab ID	Sample ID	Method	Analysts	Analytes Reported	Laboratory
1284194001	WS-002 Scrubber Make-Up	EPA 200.7	MAR	3	PASI-V
		EPA 300.0	DMB	1	PASI-V
1284194002	WS-003 Thickner Overflow	EPA 200.7	MAR	3	PASI-V
		EPA 300.0	DMB	1	PASI-V

REPORT OF LABORATORY ANALYSIS

This report shall not be reproduced, except in full,
without the written consent of Pace Analytical Services, LLC.

ANALYTICAL RESULTS

Project: USS MinnTac NPDES-LINE 3 Wkly

Pace Project No.: 1284194

Sample: WS-002 Scrubber Make-Up Lab ID: 1284194001 Collected: 03/15/17 09:45 Received: 03/15/17 13:55 Matrix: Water									
Parameters	Results	Units	Report Limit	MDL	DF	Prepared	Analyzed	CAS No.	Qual
200.7 MET ICP, Lab Filtered Analytical Method: EPA 200.7 Preparation Method: EPA 200.7									
Calcium, Dissolved	110	mg/L	5.0	0.058	10	03/22/17 14:47	03/23/17 09:38	7440-70-2	
Magnesium, Dissolved	236	mg/L	5.0	0.64	10	03/22/17 14:47	03/23/17 09:38	7439-95-4	
Total Hardness, Dissolved	1250	mg/L	100	2.8	10	03/22/17 14:47	03/23/17 09:38		
300.0 IC Anions 28 Days Analytical Method: EPA 300.0									
Sulfate	865	mg/L	20.0	10.0	10		03/21/17 06:34	14808-79-8	

Sample: WS-003 Thickner Overflow Lab ID: 1284194002 Collected: 03/15/17 09:40 Received: 03/15/17 13:55 Matrix: Water									
Parameters	Results	Units	Report Limit	MDL	DF	Prepared	Analyzed	CAS No.	Qual
200.7 MET ICP, Lab Filtered Analytical Method: EPA 200.7 Preparation Method: EPA 200.7									
Calcium, Dissolved	181	mg/L	5.0	0.058	10	03/22/17 14:47	03/23/17 09:41	7440-70-2	
Magnesium, Dissolved	285	mg/L	5.0	0.64	10	03/22/17 14:47	03/23/17 09:41	7439-95-4	
Total Hardness, Dissolved	1630	mg/L	100	2.8	10	03/22/17 14:47	03/23/17 09:41		
300.0 IC Anions 28 Days Analytical Method: EPA 300.0									
Sulfate	1240	mg/L	40.0	20.0	20		03/21/17 06:56	14808-79-8	

REPORT OF LABORATORY ANALYSIS

This report shall not be reproduced, except in full,
without the written consent of Pace Analytical Services, LLC.

QUALITY CONTROL DATA

Project: USS MinnTac NPDES-LINE 3 Wkly
Pace Project No.: 1284194

QC Batch: 108845 Analysis Method: EPA 200.7
QC Batch Method: EPA 200.7 Analysis Description: 200.7 MET Dissolved
Associated Lab Samples: 1284194001, 1284194002

METHOD BLANK: 430761 Matrix: Water
Associated Lab Samples: 1284194001, 1284194002

Parameter	Units	Blank Result	Reporting Limit	MDL	Analyzed	Qualifiers
Calcium, Dissolved	mg/L	ND	0.50	0.0058	03/23/17 09:31	
Magnesium, Dissolved	mg/L	ND	0.50	0.064	03/23/17 09:31	

LABORATORY CONTROL SAMPLE: 430762

Parameter	Units	Spike Conc.	LCS Result	LCS % Rec	% Rec Limits	Qualifiers
Calcium, Dissolved	mg/L	50	51.3	103	85-115	
Magnesium, Dissolved	mg/L	50	51.0	102	85-115	

MATRIX SPIKE & MATRIX SPIKE DUPLICATE: 430763 430764

Parameter	Units	1284445001 Result	MS Spike Conc.	MSD Spike Conc.	MS Result	MSD Result	MS % Rec	MSD % Rec	% Rec Limits	RPD	Max RPD	Qual
Calcium, Dissolved	mg/L	135	50	50	189	186	107	101	70-130	2	20	
Magnesium, Dissolved	mg/L	26.9	50	50	77.8	75.8	102	98	70-130	3	20	

MATRIX SPIKE & MATRIX SPIKE DUPLICATE: 430765 430766

Parameter	Units	1284445002 Result	MS Spike Conc.	MSD Spike Conc.	MS Result	MSD Result	MS % Rec	MSD % Rec	% Rec Limits	RPD	Max RPD	Qual
Calcium, Dissolved	mg/L	174	50	50	219	218	91	89	70-130	0	20	
Magnesium, Dissolved	mg/L	27.6	50	50	76.1	75.5	97	96	70-130	1	20	

Results presented on this page are in the units indicated by the "Units" column except where an alternate unit is presented to the right of the result.

REPORT OF LABORATORY ANALYSIS

This report shall not be reproduced, except in full,
without the written consent of Pace Analytical Services, LLC.

QUALITY CONTROL DATA

Project: USS MinnTac NPDES-LINE 3 Wkly

Pace Project No.: 1284194

QC Batch: 108676

Analysis Method: EPA 300.0

QC Batch Method: EPA 300.0

Analysis Description: 300.0 IC Anions

Associated Lab Samples: 1284194001, 1284194002

METHOD BLANK: 430020

Matrix: Water

Associated Lab Samples: 1284194001, 1284194002

Parameter	Units	Blank Result	Reporting Limit	MDL	Analyzed	Qualifiers
Sulfate	mg/L	ND	2.0	1.0	03/21/17 01:55	

LABORATORY CONTROL SAMPLE: 430021

Parameter	Units	Spike Conc.	LCS Result	LCS % Rec	% Rec Limits	Qualifiers
Sulfate	mg/L	50	48.7	97	90-110	

MATRIX SPIKE & MATRIX SPIKE DUPLICATE: 430022

430023

Parameter	Units	1284267001 Result	MS Spike Conc.	MSD Spike Conc.	MS Result	MSD Result	MS % Rec	MSD % Rec	% Rec Limits	RPD	Max RPD	Qual
Sulfate	mg/L	49.2	250	250	298	297	100	99	90-110	0	20	

MATRIX SPIKE & MATRIX SPIKE DUPLICATE: 430024

430025

Parameter	Units	1284194002 Result	MS Spike Conc.	MSD Spike Conc.	MS Result	MSD Result	MS % Rec	MSD % Rec	% Rec Limits	RPD	Max RPD	Qual
Sulfate	mg/L	1240	1000	1000	2230	2220	98	98	90-110	0	20	

Results presented on this page are in the units indicated by the "Units" column except where an alternate unit is presented to the right of the result.

REPORT OF LABORATORY ANALYSIS

This report shall not be reproduced, except in full,
without the written consent of Pace Analytical Services, LLC.

QUALIFIERS

Project: USS MinnTac NPDES-LINE 3 Wkly

Pace Project No.: 1284194

DEFINITIONS

DF - Dilution Factor, if reported, represents the factor applied to the reported data due to dilution of the sample aliquot.

ND - Not Detected at or above adjusted reporting limit.

J - Estimated concentration above the adjusted method detection limit and below the adjusted reporting limit.

MDL - Adjusted Method Detection Limit.

PQL - Practical Quantitation Limit.

RL - Reporting Limit.

S - Surrogate

1,2-Diphenylhydrazine decomposes to and cannot be separated from Azobenzene using Method 8270. The result for each analyte is a combined concentration.

Consistent with EPA guidelines, unrounded data are displayed and have been used to calculate % recovery and RPD values.

LCS(D) - Laboratory Control Sample (Duplicate)

MS(D) - Matrix Spike (Duplicate)

DUP - Sample Duplicate

RPD - Relative Percent Difference

NC - Not Calculable.

SG - Silica Gel - Clean-Up

U - Indicates the compound was analyzed for, but not detected.

N-Nitrosodiphenylamine decomposes and cannot be separated from Diphenylamine using Method 8270. The result reported for each analyte is a combined concentration.

Pace Analytical is TNI accredited. Contact your Pace PM for the current list of accredited analytes.

TNI - The NELAC Institute.

LABORATORIES

PASI-V Pace Analytical Services - Virginia

REPORT OF LABORATORY ANALYSIS

This report shall not be reproduced, except in full,
without the written consent of Pace Analytical Services, LLC.

QUALITY CONTROL DATA CROSS REFERENCE TABLE

Project: USS MinnTac NPDES-LINE 3 Wkly

Pace Project No.: 1284194

Lab ID	Sample ID	QC Batch Method	QC Batch	Analytical Method	Analytical Batch
1284194001	WS-002 Scrubber Make-Up	EPA 200.7	108845	EPA 200.7	108894
1284194002	WS-003 Thickner Overflow	EPA 200.7	108845	EPA 200.7	108894
1284194001	WS-002 Scrubber Make-Up	EPA 300.0	108676		
1284194002	WS-003 Thickner Overflow	EPA 300.0	108676		

REPORT OF LABORATORY ANALYSIS


This report shall not be reproduced, except in full,
without the written consent of Pace Analytical Services, LLC.

Due Date: 03/29/17

State / Location

— 100 —

Page 10 of 11

	Document Name: Sample Condition Upon Receipt Form	Document Revised: 23Feb2015 Page 1 of 1
	Document No.: F-VM-C-001-Rev.09	Issuing Authority: Pace Virginia, Minnesota Quality Office

**Sample Condition
Upon Receipt**

Client Name:

Project #:

WO# : 1284194

PM: MMW

Due Date: 03/29/17

CLIENT: USS CORP

Courier: ☐ Fed Ex ☐ UPS ☐ USPS ☒ Client
☐ Commercial ☐ Pace ☐ Other:

Tracking Number:

Custody Seal on Cooler/Box Present? ☐ Yes ☒ No Seals Intact? ☐ Yes ☐ No Optional: Proj. Due Date: Proj. Name:

Packing Material: ☐ Bubble Wrap ☐ Bubble Bags ☒ None ☐ Other: Temp Blank? ☒ Yes ☐ No

Thermometer Used: ☒ 140792808 Type of Ice: ☒ Wet ☐ Blue ☐ None ☐ Samples on ice, cooling process has begun

Cooler Temp Read °C: 1.8 Cooler Temp Corrected °C: 2.1 Biological Tissue Frozen? ☐ Yes ☐ No ☒ NA
Temp should be above freezing to 6°C Correction Factor: +0.13 Date and Initials of Person Examining Contents: 3-15-17

Comments:

Chain of Custody Present?	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A	1.
Chain of Custody Filled Out?	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A	2.
Chain of Custody Relinquished?	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A	3.
Sampler Name and Signature on COC?	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A	4.
Samples Arrived within Hold Time?	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A	5.
Short Hold Time Analysis (<72 hr)?	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No <input type="checkbox"/> N/A	6.
Rush Turn Around Time Requested?	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No <input type="checkbox"/> N/A	7.
Sufficient Volume?	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A	8.
Correct Containers Used?	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A	9.
-Pace Containers Used?	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A	
Containers Intact?	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A	10.
Filtered Volume Received for Dissolved Tests?	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A	11. Note if sediment is visible in the dissolved containers.
Sample Labels Match COC?	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A	12.
-Includes Date/Time/ID/Analysis Matrix: <u>WTS</u>		
All containers needing acid/base preservation will be checked and documented in the pH logbook.	<input type="checkbox"/> Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> N/A	See pH log for results and additional preservation documentation
Headspace in Methyl Mercury Container	<input type="checkbox"/> Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> N/A	13.
Headspace in VOA Vials (>6mm)?	<input type="checkbox"/> Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> N/A	14.
Trip Blank Present?	<input type="checkbox"/> Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> N/A	15.
Trip Blank Custody Seals Present?	<input type="checkbox"/> Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> N/A	
Pace Trip Blank Lot # (if purchased):		

CLIENT NOTIFICATION/RESOLUTION

Field Data Required? ☐ Yes ☐ No

Person Contacted: Date/Time:

Comments/Resolution:

FECAL WAIVER ON FILE Y N

TEMPERATURE WAIVER ON FILE Y N

Project Manager Review: [Signature]

Date: 3/15/17

Note: Whenever there is a discrepancy affecting North Carolina compliance samples, a copy of this form will be sent to the North Carolina DEHNR Certification Office (i.e. out of hold, incorrect preservative, out of temp, incorrect containers)